TOROS ÜNİVERSİTESİ

Faculty Of Engineering Industrial Engineering (English)

Course Information

| MANUFACTURING PLANNING II | | | | | | | | |
|---------------------------|----------|-------------|----------|-----------------|-------------|--|--|--|
| Code | Semester | Theoretical | Practice | National Credit | ECTS Credit | | | |
| | | Hour / Week | | | | | | |
| INE322 | Spring | 3 | 0 | 3 | 3 | | | |

| Prerequisites and co- requisites | INE321 | |
|---|---|--|
| Language of instruction | English | |
| Туре | Required | |
| Level of Course | Bachelor's | |
| Lecturer | Assit. Prof. Dr. Melik KOYUNCU | |
| Mode of Delivery | Face to Face | |
| Suggested Subject | NONE | |
| Professional practise (internship) | None | |
| Objectives of the Course | Gaining the required knowledge and skills for inventory management, assembly line balancing, scheduling and supply chain management | |
| Contents of the Course | The topics covered in this course include: Discrete demand models, Assembly line balancing, Scheduling | |

Learning Outcomes of Course

| # | Learning Outcomes |
|---|--|
| 1 | Student knows basic concepts of production systems. |
| 2 | Student gains the ability of thinking on the basic concepts of production systems. |
| 3 | Student knows the conceps about production systems in enterprises. |
| 4 | |

Course Syllabus

| # | Subjects | | |
|---|--|-----------|--|
| 1 | AMPL | Lecturing | |
| 2 | AMPL | Lecturing | |
| 3 | Introduction to inventory (Definitions, characteristics of inventory, structure of inventory problems) | Lecturing | |
| 4 | ¹ Independent demand - Deterministic models (Economical order quantity model, sensitivity, backorders and numerical examples), quantity discounts (all units discounting, incremental discounting, special sale prices, known price raises) | | |
| 5 | Economical Production Lot Model (single product model, backorder case, multi-product model, economical order interval system (single product, multi-product)) | | |
| 6 | 6 Discrete demand models (Algorithms (Wagner-Whitin, Silver-Meal, Least Unit Cost, Part Period Balancing) and comparisons) | | |
| 7 | 7 Midterm | | |
| 8 | Constraints in inventory systems (ABC Analysis, Changes in inventory control methods, budget and storage constraints in inventory systems) | | |
| 9 | Independent demand – stochastic models (newsboy problem, safety stock, backorders, lost sales), effects of variations | Lecturing | |

| | in demand and leadtime, service levels | |
|----|---|-----------|
| 10 | Assembly line balancing (mathematical model for single product, heuristic methods (ranked positional weight) | Lecturing |
| 11 | Scheduling (Classification of scheduling problems, single machine scheduling, parallel machine problems) | |
| 12 | Scheduling (Flow shop Scheduling, job shop Scheduling) | Lecturing |
| 13 | Project Planning (CPM and PERT Methods, crashing projecy duration (balancing cost and time) | Lecturing |
| 14 | Project Planning (mathematical programming in project scheduling (resources leveling, capacity-constrained project scheduling)) | Lecturing |
| 15 | Project Planning (mathematical programming in project scheduling (resources leveling, capacity-constrained project scheduling)) | Lecturing |
| 16 | Final Exam | |

Course Syllabus

| # | Material / Resources | Information About Resources | Reference / Recommended Resources |
|---|---|--------------------------------|--------------------------------------|
| 1 | S. Nahmias, Production and Operations Analysis, McGraw-Hill, 5th edition. | | |

Method of Assessment

| # | Weight | Work Type | Work Title | | |
|---|--------|---------------|---------------|--|--|
| 1 | 40% | Mid-Term Exam | Mid-Term Exam | | |
| 2 | 60% | Final Exam | Final Exam | | |

Relationship between Learning Outcomes of Course and Program Outcomes

| # | Learning Outcomes | Program Outcomes | Method of Assessment |
|---|--|------------------|----------------------|
| 1 | Student knows basic concepts of production systems. | 1 | 1,2 |
| 2 | Student gains the ability of thinking on the basic concepts of production systems. | 9 | 1,2 |
| 3 | Student knows the conceps about production systems in enterprises. | 3 | 1,2 |
| 4 | | | |

PS. The numbers, which are shown in the column Method of Assessment, presents the methods shown in the previous table, titled as Method of Assessment.

Work Load Details

| # | Type of Work | Quantity | Time (Hour) | Work Load |
|----|---|----------|----------------|--------------|
| 1 | Course Duration | 14 | 3 | 42 |
| 2 | Course Duration Except Class (Preliminary Study, Enhancement) | 14 | 2 | 28 |
| 3 | Presentation and Seminar Preparation | 0 | 0 | 0 |
| 4 | Web Research, Library and Archival Work | 0 | 0 | 0 |
| 5 | Document/Information Listing | 0 | 0 | 0 |
| 6 | Workshop | 0 | 0 | 0 |
| 7 | Preparation for Midterm Exam | 1 | 5 | 5 |
| 8 | Midterm Exam | 1 | 3 | 3 |
| 9 | Quiz | 0 | 0 | 0 |
| 10 | Homework | 1 | 4 | 4 |
| 11 | Midterm Project | 0 | 0 | 0 |
| 12 | Midterm Exercise | 0 | 0 | 0 |
| 13 | Final Project | 0 | 0 | 0 |

| 14 | Final Exercise | 0 | 0 | 0 |
|----|----------------------------|---|----|---|
| 15 | Preparation for Final Exam | 1 | 5 | 5 |
| 16 | Final Exam | 1 | 3 | 3 |
| | | | 90 | |